

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
3 February 2005 (03.02.2005)

PCT

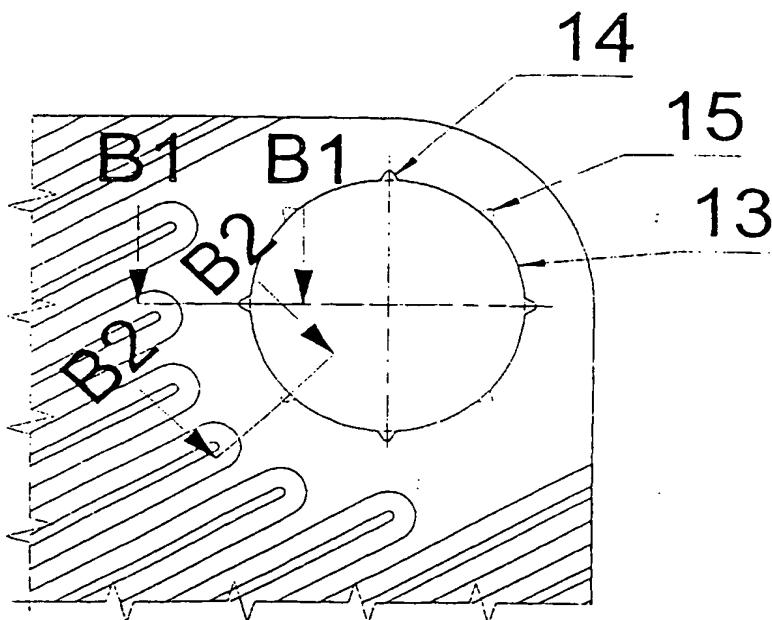
(10) International Publication Number
WO 2005/009669 A1

(51) International Patent Classification ⁷ :	B23P 15/26	(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, L, LK, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
(21) International Application Number:	PCT/SE2004/000896	
(22) International Filing Date:	9 June 2004 (09.06.2004)	
(25) Filing Language:	English	
(26) Publication Language:	English	
(30) Priority Data:	0302127-6 24 July 2003 (24.07.2003) SE	
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Published:
— with international search report

[Continued on next page]

(54) Title: A METHOD OF MANUFACTURING A PLATE HEAT EXCHANGER



(57) Abstract: In manufacturing brazed, double wall plate heat exchangers the double walls (5, 6) should comprise areas (5a, 5b) connected and sealed to each other around the port holes of the exchanger. This is obtained thereby that the said areas (5a, 5b) are shaped such as to comprise areas not covering each other. The brazing is thus established by capillary suction of brazing material from other plate areas.

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